



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
001	Bay #1	Shaper	Metal Working		Fellows	36-6	30252-551	1955	1214	36 in Gear Shaper, 6 in Face, 14 in Riser, Spur Guide, Rapid Work
002	Bay #1	Shaper	Metal Working		Fellows	10-2	35722	1979	123	10 in Gear Shaper, 2 in Face, Spur Guide, Auto Cutter Position, Variable
003	Bay #1	Shaper	Metal Working		Fellows	36-12	35178-973	1979	125	36 in Gear Shaper, 12 in Face, 20 in Riser, Spur Guide, Cutter Position,
004	Bay #1	Shaper	Metal Working		Fellows	36-8	34232-9601	1969	126	36 in Gear Shaper, 8 in Face, 10 in Riser, Spur Guide, T-Slotted Table,
005	Bay #1	Shaper	Metal Working		Fellows	36-6	34558-1712	1971	3806	36 in Gear Shaper, 6 in Face, 6 in Riser, Spur Guide, Cutter Positioning,
006	Bay #1	Shaper	Metal Working		Wolf	GS20-5/Y5150A	053	1993	122	Gear Shaper, 5 in Face, 30 in Length, Max. Diameter Work Piece 500mm,
007	Bay #1	Shaper	Metal Working		Fellows	48-12	35203-678	1976	124	48 in Gear Shaper, 12 in Face, 36 in Riser, Spur Guide, Positioning Power
008	Bay #1	Shaper	Metal Working		Fellows	36-6	33764-769	1967	128	36 in Gear Shaper, 6 in Face, 6 in Riser, Spur Guide, T-Slotted Table,
009	Bay #1	Hobber	Metal Working		Tos	FO-16	0436082	1977	1122	63 in Gear Hobber, 22 in Face, 16 Module, 10 in Hob Capacity, Outer
010	Bay #1	Hobber	Metal Working		Gould & Eberhardt	48H	35385			Universal Gear Hobber W/ 48" Spur Gear Diameter, 24" Face Capacity, 8"
011	Bay #1	Hobber	Metal Working		Liebherr	L2000	1001/3	1965		79 in Gear Hobber, 1-1/2 DP, 28 in Hob Slide Travel, Outer Support
012	Bay #1	Chamfering	Metal Working		Cross	50	923	1942	1TR1	18 in Universal Gear Tooth Pointing Machine, 18 in Face, 1-1/2 DP, 10 to 8 in Gear Shaper, 2 in Face, 1-1/2 in Riser, Spur Guide, Hollow Spindle
013	Bay #1	Shaper	Metal Working		Fellows	8-AGS	33210	1964		18 in Gear Shaper, 3 in Face, 8 in Riser, Spur Guide, T-Slot Table, Solid
014	Bay #1	Shaper	Metal Working		Fellows	645A3	28136	1952	1213	8 in Gear Shaper, 2 in Face, 1-1/2 in Riser, Spur Guide, Hollow Spindle
015	Bay #1	Shaper	Metal Working		Fellows	8-AGS	33517-666	1966		8 in Gear Shaper
016	Bay #1	Shaper	Production		Fellows				1212	Miscellaneous Hob Shaper Cutters, Thread Mill Cutters
017	Bay #1	Misc	Metal Working							Miscellaneous Change Gear Sets
018	Bay #1	Misc	Metal Working							Miscellaneous in Bay #1 Including
019	Bay #1	x	Misc							Three Step Mobile Ladder
020	Bay #1	Ladder	Misc							



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
021	Bay #1	Spreader	Material Handling		Bushman	420	27676	2005		15,000 lb. Adjustable Spreader Bar, 8 ft
022	Bay #1	Crane, Bridge	Plant Support	2						2 Ton Underslung Bridge Crane, 65 ft Span with Budgit 2 Ton Electric Chain
023	Bay #1	Crane, Misc	Plant Support							2 Ton Capacity Track Mounted Spreader Bar
024	Bay #1	Crane, Floor	Plant Support							1/2 Ton Floor Mounted Jib Boom, W/ 6' Am, Budgit 1/8 Ton Electric Chain
025	Bay #1	Crane, Bridge	Plant Support							1/2 Ton Bridge Crane
026	Bay #1	Misc	Misc							Miscellaneous Carts, Test Instruments, Drawer Cabinets, Work Etc
027	Bay #1	x	Misc							
028	Bay #2	Air Compressor	Plant Support		CompAir	L18-9	349015/6057	2005		25 HP Rotary Screw Air Compressor
029	Bay #2	Air Compressor	Plant Support		Quincy	QGD25P	ITJ417164	2020		25HP Rotary Screw Air Compressor with Enclosure and Air Tank
030	Bay #2	Air Compressor	Plant Support		Quincy	QPNC127	ITJ391749	2020		Compressed Air Dryer with Inline Filters
031	Bay #2	Turning Center	Metal Working		Doosan	Puma400B	ML0126-004691	2012	2TC12	CNC Turning Center with Fanuc I Series Controls
032	Bay #2	Lathe	Metal Working		Hitachi Seiki	Hitec-Turn 40G	TG-40139	mid 90's		2-Axis CNC High Grade Turning Center, 12-Position Tool Turret, 18 in
033	Bay #2	Saw	Metal Working		Wilton	8510	91021032		277	9 in x 16 in Horizontal Band Saw, Automatic Bar Feed, 1 in Blade
034	Bay #2	Drill	Metal Working		Boice Crane	20600	26605			Column Drill with Markin Box Stamp Head
035	Bay #2	Crane, Bridge	Plant Support	5	Schuette		478			5 Ton Top Running Bridge Crane, 30 ft Span with 5 Ton Electric Chain
036	Bay #2	Crane, Bridge	Plant Support	5	Schuette					5 Ton Underslung Bridge Crane, 18 ft Span with 1 Ton Electric Chain Hoist
037	Bay #2	x	Misc							Miscellaneous in Bay #2 Including
038	Bay #2	Material Handling	Material Handling							Battery Charger
039	Bay #2	Strapper	Misc							(3) Strapping Dispensers with Banding Tools
040	Bay #2	Material Handling	Material Handling							Pallet Racking and Heavy Duty Shelving



Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
041	Bay #2	Grinder, Bench	Metal Working		Craftsman				2PG9	Double End Pedestal Grinder
042	Bay #2	Brake	Metal Working		DiAcro	FG-4117				24 in Bench Top Finger Brake
043	Bay #2	Scale	Misc		B Tek					4 ft x 4 ft Carbon Steel Pallet Scale with Remote Display
044	Bay #2	Misc	Misc							Miscellaneous in Area Including Work Tables with Visers, Carts, Lockers, Etc
045	Bay #2	x	Misc							
046	Bay #3	Broach	Metal Working		Colonial	COL.HAS1572	1628-08		347	15 Ton x 72 in Horizontal Hydraulic Broach
047	Bay #3	Broach	Metal Working		American Broach and Lapointe	V-2-6	3362		343	6 Ton x 24 in Vertical Hydraulic Broach
048	Bay #3	Broach	Metal Working		American	HDE-30-72	6095		344	30 Ton x 72 in Horizontal Hydraulic Broach
050	Bay #3	Hobber	Metal Working		Gould & Eberhardt	36HWD	7215A7	1958	3129	36 in Gear Hobber, 13 in Vertical, 2-1/2 DP, 7 in Hob Diameter, Push
051	Bay #3	Hobber	Metal Working		Pfauter	P900	25112	1976	3128	Automatic Gear Hobber, 35 in Diameter, Automatic 2 Cut Cycle
052	Bay #3	Hobber	Metal Working		Gould & Eberhardt	48HS			3130,	48 in Gear Hobber
053	Bay #3	Grinder, Surface	Metal Working		Mattison	Class P	490309		394	12 in x 36 in Hydraulic Surface Grinder, Incremental Down Feed, 6 in
054	Bay #3	EDM	Metal Working		Elox	TCV50			3E2	Sinker Type EDM
055	Bay #3	Hone	Metal Working		Sunnen	MBB-1680VIC	72456			Precision Hone
056	Bay #3	Grinder, plane	Metal Working		Shigiya	GPA-40-100	330344G40		3911,	17 in x 40 in Cylindrical Hydraulic Plane Grinder, Motorized Work Head,
057	Bay #3	Mill	Metal Working		Summit	3UH	6687			Horizontal Mill, 13 in x 60 in Table, Mitutoyo 2-Axis Digital Readout
058	Bay #3	Washer	Plant Support		Hobart				361	Commercial Washer
059	Bay #3	Shaper	Metal Working		Fellows	36-6	30171	1955	3217	36 in Gear Shaper, 6 in Face, Spur Guide, 42 in Swing, 18-300 SPM
060	Bay #3	Shaper	Metal Working		Fellows	10-2	36064	1980	3218	10 in Gear Shaper, 2 in Face, Spur Guide, Auto Cutter Positioning,



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
061	Bay #3	Shaper	Metal Working		Fellows	36	29458	1953	327	36 in Gear Shaper, 6 in Face, 3 in Riser, 18-300 Strokes per Minute
062	Bay #3	Hobber	Metal Working		TOS	FO-10	0421430	1967	3136	40 in Gear Hobber, Outer Support Column with Swing Away Tailstock
063	Bay #3	Misc	Metal Working							Miscellaneous Broaches up to 6 in Diameter
064	Bay #3	x	Misc							Miscellaneous in Bay #3 Including
065	Bay #3	Shop	Shop		System One					Parts Washer
066	Bay #3	Tester	Metal Working		Parkson		DD614			26 in Rolling Gear Tester with Work Rolling Attachment, 10 in Diameter,
067	Bay #3	Crane, Column	Plant Support	.5	Contrx					1/2 Ton Column Mounted Jib Boom, 8 ft Arm with Demag 1/2 Ton Electric
068	Bay #3	Crane, Column	Plant Support	.125						1/8 Ton Column Mounted Jib Boom, 8 ft Arm with Yale 1/8 Ton Electric
069	Bay #3	Grinder, Bench	Metal Working							1Hp Double End Pedestal Grinder
070	Bay #3	Press	Metal Working							Hydraulic H Frame Press
071	Bay #3	Crane, Floor	Plant Support	.125	Contrx					1/8 Ton Floor Mounted Jib Boom, 10 ft Arm with Budgit 1/8 Ton Electric
072	Bay #3	Crane, Floor	Plant Support	.125						1/8 Ton Floor Mounted Jib Boom, 8 ft Arm with Budgit 1/8 Ton Electric
073	Bay #3	Saw	Metal Working		Craftsman					10 in Radial Arm Saw, 3 HP
074	Bay #3	Misc	Misc							Miscellaneous in Area Including Carts, Drawer Cabinets, Bins, Dollies, Jacks
075	Bay #3	x	Misc							Etc
076	Bay#4	Broach	Metal Working		Colonial	SD50-100	OB0146			50 Ton x 100 in Vertical Hydraulic Broach with Magnetic Chip Conveyor
077	Bay#4	Grinder, Surface	Metal Working		Cincinnati Milacron	261-16	48194		4920	16 in Horizontal Rotary Surface Grinder, Cool System and Magnetic
078	Bay#4	Grinder, Surface	Metal Working		Arter	A1-12	3466		4921	12 in Horizontal Rotary Surface Grinder, Magnetic Chuck
079	Bay#4	Grinder, Surface	Metal Working		Heald				4923	12 in Horizontal Rotary Surface Grinder, Magnetic Chuck
080	Bay#4	Key Seater	Metal Working		Mitts & Merrill	2HYDKS	KMGA12		483	Key Seater



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
081	Bay#4	Key Seater	Metal Working		Mitts & Merrill	3AHFRVS	KM81037		482	Key Seater
082	Bay#4	Slotter	Metal Working		Pratt & Whitney				4S1	20 in Vertical Slotter, 20 in Rotary Table
083	Bay#4	Key Seater	Metal Working		Mitts & Merrill	3AHFR	KM82020		484	Key Seater
084	Bay#4	Hobber	Metal Working		Pfauter	P630	23271	1970	4125	Automatic Gear Hobber, W/ 25" Diameter, Automatic 2-Cut Cycle
085	Bay#4	Hobber	Metal Working		Gould & Eberhardt	36HWD	6675A1	1954	4131	36 in Gear Hobber, 13 in Vertical, 2-1/2 DP, 7 in Hob Diameter, Push
086	Bay #4	x	Misc							Miscellaneous in Bay #4 Including
087	Bay #4	Crane, Floor	Plant Support	.125						1/8 Ton Floor Mounted Jib Boom, 6 ft Arm with Budgit 1/2 Ton Electric
088	Bay #4	Crane, Column	Plant Support	1	Contrx					1 Ton Column Mounted Jib Boom, 12 ft Arm with P&H Zip 1 Ton Electric
089	Bay #4	Crane, Column	Plant Support	1						1 Ton Column Mounted Jib Boom, 8 ft Arm with Budgit 1 Ton Electric Chain
090	Bay #4	Crane, Floor	Plant Support	.125						1/8 Ton Floor Mounted Jib Boom, 10 ft Arm with Budgit 1/8 Ton Electric
091	Bay #4	Crane, Floor	Plant Support	.125						1/8 Ton Floor Mounted Jib Boom, 10 ft Arm
092	Bay #4	Crane, Column	Plant Support	.5						1/2 Ton Column Jib Hoist with Budgit 2 Ton Electric Hoist
093	Bay #4	Crane, Floor	Plant Support	.5						1/2 Ton Floor Mounted Jib Boom, W/ 15' Arm, Demag Electric Chain Hoist
094	Bay #4	Tester	Metal Working		Illinois Tool Works	37241A-2C	7974	1964	9950	Two Spacing Comparator, Old Style Ink Recorder (not in service)
095	Bay #4	Lathe	Metal Working		Jet	12-36P				12 in x 36 in Engine Lathe, 60-1,240 RPM, 1-3/8 in Spindle Bore, 8 in 3-
096	Bay #4	Tester Worm Gear	Metal Working		Illinois	365	56			Worm Gear Checker
097	Bay #4	Drill	Metal Working		Kuan Tai	KTD14B	R25	1982		Table Top Drill Press With Stand
098	Bay #4	Ladder	Misc							Three Step Mobile Ladder
099	Bay #4	Misc	Misc							Miscellaneous in Area Including Carts, Racks, Shelving Units, Drawer
100	Bay #4	x	Misc							Etc



Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
101	Bay#5	Sharpener	Metal Working		Barber-Colman	10-12	552	1961	5922	10 in Hob Sharpener, 12 in Hob Length, Power Dresser, Manual Tail
102	Bay#5	Hobber	Metal Working		Barber-Colman	16-16	3992	1966	5132	16 in Gear Hobber, Single Thread Index, Type A Support, Antifriction
103	Bay#5	Hobber	Metal Working		Barber-Colman	16-11	187	1951	5118	16 in Gear Hobber, Double Thread Index, Type A Support, Bronze
104	Bay#5	Sharpener	Metal Working		Klingelberg	NE-503	1126		5919	Hob Sharpener, Coolant Tank and Pump, Allen Bradley Panel View 550
105	Bay#5	Sharpener	Metal Working		Barber-Colman		4-4	1964	5912	Hob Sharpener
106	Bay#5	Sharpener	Metal Working		Barber-Colman	16-56	4327	1970	5115	Hob Sharpener, 16 in Diameter, 56 in Hob Length, Double Thread Index,
107	Bay#5	Hobber	Metal Working		Barber-Colman	16-16	2850		5110	16 in Gear Hobber, Single Thread Index, Type A Support, Bronzen
108	Bay#5	Hobber	Metal Working		Barber-Colman	10-20	6700045911	1976	5114	10 in Horizontal Gear Hobber, 20 in Face, 4 DP Automatic Cycle
109	Bay#5	Hobber	Metal Working		Barber-Colman	6-10	4820	1962	5136	Gear Hobber, Triple Thread Index, Type C Support, 133-533 RPM
110	Bay#5	Hobber	Metal Working		Barber-Colman	14-15	578	1952	519	Gear Hobber, Single Thread Index, Power Clamping Cylinder, Manual
111	Bay#5	Hobber	Metal Working		Lansing	GH20	143	1982	516	Gear Hobber, 20 in T-Slotted Table, Outer Support Column with Tailstock,
112	Bay#5	Sharpener	Metal Working		Barber-Colman	14-30	1128	1966	517	Hob Sharpener, 14 in Diameter, 30 in Hob Length, Double Thread Index,
113	Bay#5	Sharpener	Metal Working		Barber-Colman	16-16	4414	1972	511	Hob Sharpener, 16 in Diameter, 16 in Hob Length, Double Thread Index,
114	Bay#5	Sharpener	Metal Working		Barber-Colman	16-16	4416	1972	512	Hob Sharpener, 16 in Diameter, 16 in Hob Length, Double Thread Index,
115	Bay #5	x	Misc							Miscellaneous in Bay #5 Including
116	Bay #5	Grinder, Bench	Metal Working		Delta					Double End Pedestal Grinder
117	Bay #5	Grinder, Surface	Metal Working		Reid		12999			6 in x 12 in Hand Feed Surface Grinder with 6 in x 12 in Magnetic
118	Bay #5	Sharpener	Metal Working		Sterling	DG8	DG856DA			Tool Sharpener
119	Bay #5	Sharpener	Metal Working		RK LeBlond	#2				Tool Grinder
120	Bay #5	Grinder, Surface	Metal Working		Harig	Super 618	37118			6 in x 18 in Power Feed Surface Grinder with 6 in x 18 in Magnetic



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
121	Bay #5	Sander	Metal Working		Powermatic		930781			6" Belt / 12" Disc Combination Sander
122	Bay #5	Crane, Floor	Plant Support	.5	Contrx					1/2 Ton Floor Mounted Jib Boom, 8 ft Arm with Budgit 1/2 Ton Electric
123	Bay #5	Crane, Floor	Plant Support	.5						1/2 Ton Floor Mounted Jib Boom, 8 ft Arm with 1/2 Ton Demag Electric
124	Bay #5	Crane, Column	Plant Support	.5	Contrx					1/2 Ton Column Mounted Jib Boom, 8 ft Arm with Jet 1/2 Ton Manual Chain
125	Bay #5	Ladder	Misc							Six Step Mobile Ladder
126	Bay #5	Dust Collector	Plant Support		Torit					Dust Collector
127	Bay #5	Sharpener	Metal Working		Darex					Drill Grinder
128	Bay #5	Grinder, Bench	Metal Working							Double End Pedestal Grinder
129	Bay #5	Grinder, Bench	Misc							1 HP Double End Pedestal Grinder
130	Bay #5	Grinder, Bench	Metal Working						5PG7	Pedestal Bristle Grinder
131	Bay #5	Misc	Misc							Miscellaneous in Area Including Carts, Oil Tank, Cabinets, Work Tables, Etc
132	Bay #5	x	Misc							
133	Bay #6	VMC	Metal Working		Hyundia WIA	F650/50	G3692-0420	2012	6MC2	3-Axis CNC Vertical Machining Center, 25-1/2 in x 63 in Table, 24-Position
134	Bay #6	VMC	Metal Working		Arcade	QP2040	FMC117102		6MC3	3-Axis CNC Vertical Machining Center, 10,000 RPM, 20 in x 47 in Table, 24-
135	Bay #6	Hobber	Metal Working		Gould & Eberhardt	GC10 48HWD	5300A5	1948	6137	56 in Gear Hobber, 30 in Vertical, 2DP, 8 in Hob Diameter, Outer
136	Bay #6	Hobber	Metal Working		Liebherr	L650	665/12	1975	6121	26 in Gear Hobber, 2.54 DP, 14-1/2 Hob Slide Traverse, Single Index Hob
137	Bay #6	Hobber	Metal Working		Lees & Bradner	HH16X	HH-71	1980	6134	16 in x 168 in Mark 3 Series A Spline and Spur Hobbing Machine, 24 in 2.5
138	Bay #6	Hobber	Metal Working		Lees & Bradner	HH16X	HH-63	1968	6120	16 in x 144 in Mark 3 Series C Spline and Spur Hobbing Machine, 24 in 2.5
139	Bay #6	Hobber	Metal Working		Bourn & Koch	400H Series II	400H-505379-1546V106	2007	6135	5-Axis CNC Horizontal Hobber, 16 in Diameter, Approx. 60 in Length, 4
140	Bay #6	Saw	Metal Working		Cosen	C-7656NC	C941123	2006		24 in x 24 in Automatic Horizontal Band Saw, 10 HP, 2 in Blade, Power



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
141	Bay #6	Shaper	Metal Working		Fellows	88-16	35082	1975	6220	88 in Gear Shaper, 16 in Face, 106 in Diameter, Internal 2 DP, Max Fixture
142	Bay #6	Shaper	Metal Working		Zurn					Hydraulic Vertical Shaper, Custom-Built with Allen Bradley Panel View
143	Bay #6	Tester	Metal Working		Illinois Tool Works	3424B-3C	9994	1974	9944	Variable Involute Measuring Instruments with ITW 1606 Hot Pin
144	Bay #6	Mill	Metal Working		Lees & Bradner	HT	HT-892	1942	6TM1	12 in x 54 in Thread Milling Machine, Tail Stock, Center Change Gears
145	Bay #6	Crane, Bridge	Plant Support		P&H		CB32486KC		7.5	7-1/2 Ton Top Running Bridge Crane, 30 ft Span with P&H 7-1/2 Ton
146	Bay #6	x	Misc							Miscellaneous in Bay #6 Including
147	Bay #4	Sump	Misc		Cecor	AX550S-100	6419			Sump Sucker
148	Bay #6	Press	Metal Working		K R Wilson	37G	3150	1965		60 Ton Hydraulic Adjustable H Frame Press
149	Bay #6	Ladder	Misc							Four Step Mobile Ladder
150	Bay #6	Tester Worm Gear	Metal Working		Brown & Sharpe	#1				Worm Gear Checker
151	Bay #6	Oil groover	Metal Working							Oil Groover
152	Bay #6	Hobber	Metal Working		Barber-Colman	3	3216	1946	514	Gear Hobber, Round Arm, Flat Ways, (not in service)
153	Bay #6	Rounder	Metal Working						TR2	Tooth Rounder
154	Bay #6	Grinder, Bench	Metal Working							Double End Pedestal Grinder
155	Bay #6	Tester Worm Gear	Metal Working		Boston Bramly					Worm Rolling Tester, 16 in Between Centers, 60 in Shaft Length
156	Bay #6	Drill	Metal Working		Rockwell		104955			Delta 15 in Floor Drill
157	Bay #6	Air Compressor	Plant Support		Quincy	340-28	367126L			7-1/2 HP Horizontal Tank Mounted Air Compressor
158	Bay #6	Misc	Misc							Miscellaneous in Area Including Oil Tanks, Poly Tanks, Drum Pumps,
159	Bay #6	x	Misc							Etc
160	Bay #7	Drill	Metal Working		Ikeda	RM-1875	82228	1982	7RD2	6 ft x 16 in Diameter Radial Arm Drill, 30-1,500 RPM, 36 in x 20 in x 20 in



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
161	Bay #7	Saw	Metal Working		Powermatic	87	881206		776	20 in Vertical Band Saw, Variable Speed, 24 in x 24 in Table, Blade
162	Bay #7	Lathe	Metal Working		Doosan Puma	V550M	3V150276	2007	7TC10	3-Axis CNC Vertical Turret Lathe, Live Tooling, 24 in Diameter 3 Jaw Chuck,
163	Bay #7	Lathe	Metal Working		Mori Seiki	LL8 1500	16	1981	7TC2	2-Axis CNC Turning Center, 48 in Swing, 72 in Centers, 31 in 3-Jaw
164	Bay #7	VMC	Metal Working		Brother	TC-229	112704	1998	7DT1	3-Axis CNC Vertical Tapping Center, 12 in x 23-1/2 in Table, 14-Position
165	Bay #7	Lathe	Metal Working		Doosan	Puma 240	PM241965	2006		CNC Turning Center, W/ 10-Position Tool Turret, Programmable Tailstock,
166	Bay #7	Lathe	Metal Working		Hitachi Seiki	Hitec-Turn 20	20919-SC			2-Axis CNC Turning Center, 12-Position Tool Turret, 8 in 3-Jaw
167	Bay #7	Lathe	Metal Working		SMG	TC-35	W12033			3-Axis CNC Turning Center, Live Tooling, 12-Position Tool Turret,
168	Bay #7	Lathe	Metal Working		Daewoo	DMV 3016L	NM4100132	2005		CNC Vertical Machining Center, W/ Travels: X-30", Y-16", Z-16", 24-
169	Bay #7	Lathe	Metal Working		Heidenreich & Harbeck	S500	801310322	1956		VDF 21 in x 120 in Engine Lathe, 2-1/2 in Spindle Bore, Taper
170	Bay #7	Lathe	Metal Working		Jones & Lamson	10A			733	Universal Turret Lathe, 6-3/4 in Spindle Bore, 21 in 3-Jaw Chuck, 12-
171	Bay #7	Lathe	Metal Working		Tos Trencin	SN71C	07007126990022			28 in x 96 in Engine Lathe, 3 in Spindle Bore, Taper Attachment, 10-
172	Bay #7	Mill	Metal Working		Lagun	SE	7588		752	3 HP Vertical Milling Machine, 11 in x 54 in Table, Futaba 2-Axis Digital
173	Bay #7	Mill	Metal Working		Wilton	VS303	23381			3 HP Vertical Milling Machine, 10 in x 50 in Power Feed Table, 75-3,800
174	Bay #7	Mill	Metal Working		Tree	2UVR				1-1/2 HP Vertical Milling Machine, 10-1/2 in x 42 in Power Feed Table, 60-
175	Bay #7	Mill	Metal Working		Bridgeport		128985		753	1-1/2 HP Vertical Milling Machine, 9 in x 42 in Table, 60-4,200 RPM, 16 in
176	Bay #7	Lathe	Metal Working		Hardinge	HC	HC-5091T			Lathe Turret, 6 in 3-Jaw Chuck, 125-3,000 RPM, Carriage Feed, 6-Position
177	Bay #7	Lathe	Metal Working		Hardinge	HC	HC-4766S			Lathe Turret, Collet Chuck, 125-3,000 RPM, Carriage Feed, 6-Position Tool
178	Bay #7	Lathe	Metal Working		Hitachi Seiki	HT25G	TG-25036		7TC3	2-Axis CNC High Grade Turning Center, 12-Position Tool Turret, 10 in
179	Bay #7	x	Misc							Miscellaneous in Bay #7 Including
180	Bay #7	Crane, Floor	Plant Support	.5	Contrx					1/2 Ton Floor Mounted Jib Boom with Budget 1/2 Ton Electric Hoist



Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
181	Bay #7	Crane, Column	Plant Support	.5+						1/2 Ton Column Mounted Jib Boom, 10 ft Arm with CM 1 Ton Electric
182	Bay #7	Crane, Misc	Plant Support							Jib Boom Foot Post
183	Bay #7	Crane, Column	Plant Support	.250	Contrx					1/4 Ton Column Mounted Jib Boom, 10 ft Arm with Budget 1/4 Ton Electric
184	Bay #7	Crane, Floor	Plant Support	.5						1/2 Ton Floor Mounted Jib Boom, 6 ft Arm with 1/2 Ton Electric Chain Hoist
185	Bay #7	Drill	Metal Working		Powermatic	1200	1-1978-1			20 in Floor Drill, Variable Speed,
186	Bay #7	Drill	Metal Working		Rockwell					Delta 15 in Floor Drill
187	Bay #7	Grinder, Bench	Metal Working							Double End Pedestal Grinder
188	Bay #7	Grinder, Bench	Metal Working							Double End Pedestal Grinder
189	Bay #7	Crane, Floor	Plant Support	.5	Bushnell					1 Ton Floor Mounted Jib Boom, 15 ft Arm with Budget 1/8 Ton Electric
190	Bay #7	Ladder	Misc							Three Step Mobile Ladder
191	Bay #7	Shop	Misc							Motorized Electric Wire Brush with Flexible Attachment
192	Bay #7	Grinder, Bench	Metal Working							Double End Pedestal Grinder
193	Bay #7	Press	Metal Working		Dake	1				Arbor Press
194	Bay #7	Press	Metal Working		Famco	#3				Manual Arbor Press
195	Bay #7	Sander	Metal Working							6 in Vertical Belt Grinder
196	Bay #7	Grinder, Bench	Metal Working							Double End Pedestal Grinder
197	Bay #7	Misc	Misc							Miscellaneous in Area Including Work Tables, Shelving Units, Pallet Racking, Etc
198	Bay #7	x	Misc							
199	Inspection Area	CMM	Metal Working		Helmel	430252	60-50	2007		Microstar Gantry Type Coordinate Measuring Machine, X = 40 in, Y = 30
200	Inspection Area	CMM	Metal Working		Hexagon Metrology	FP2	FP2P3631FA	2016		Romer Absolute Portable Measuring Arm with Cart and Case



Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
201	Inspection Area	CMM	Metal Working		Brown & Sharpe	Validator				Gantry Type Coordinate Measuring Machine
202	Inspection Area	x	Misc							Miscellaneous in Inspection Area Including
203	Inspection Area	Compator	Metal Working		Jones & Lamson					14 in Optical Comparator
204	Inspection Area	Crane, Floor	Plant Support		Contrx					1 Ton Floor Mounted Jib Boom, 6 ft Arm with Vital 1/2 Ton Manual Chain
205	Inspection Area	Tester	Metal Working		Illinois Tool Works	3924A-2C	9219	1972		Helical Lead Measuring Instrument, Gear and Gauge Hot Pin Recorder, 36
206	Inspection Area	Tester	Metal Working		Wilson	3R	1795			Hardness Tester
207	Inspection Area	Tester	Metal Working		MAAG	PH100	400714	1976	6IN1	Lead and Involute Gear Checker, 40 in Max Diameter, 7.85 Min, SPA-F-
208	Inspection Area	Tester	Metal Working							Miscellaneous Test Instruments and Gauges
209	Inspection Area	Misc	Misc							Miscellaneous in Area Including Drawer Cabinets, Surface Plates, Etc
210	Inspection Area	x	Misc							
211	Throughout Plant	Misc	Metal Working							Miscellaneous Inspection Equipment including Micrometers, Surface Plate,
212	Throughout Plant	Misc	Misc							Miscellaneous Equipment Throughout Shop including
213	Throughout Plant	Ladder	Misc							Assorted Ladders
214	Throughout Plant	Fans	Misc							Miscellaneous Fans and Air Circulators
215	Throughout Plant	Hoppers	Misc							(12) Scrap Hoppers
216	Throughout Plant	Vise	Metal Working							(2) Kurt Vises
217	Throughout Plant	Misc	Misc							Miscellaneous Equipment Throughout Shop including 2-Door Cabinets, Etc
218	Throughout Plant	x	x							
219	Office	Office	Office							Office Furniture and Equipment
220	Material Handling	Material Handling	Material Handling		Big Joe					(2) Material Lifts



8609 W. BRYN MAWR, SUITE 208, CHICAGO, IL 60631
 800.560.LOEB(5632) 773.548.4131

Butler Gear - Complete Job Shop Gear Manufacturer Closure

WO	Location within Plant	Category	Classification	Size	OEM	Model	Serial#	Year Built	Client Ref #	Machine Description
221	Material Handling	Material Handling	Material Handling		Cotterman					Personal Ladder Lift, Battery Operated Work Platform
222	Material Handling	Material Handling	Material Handling		MEC	200TMH				Heff-T-Herman Electric Scissor Lift, 40 in x 80 in Platform
223	Material Handling	Material Handling	Material Handling							10,000 lb. 2-Stage Propane Riding Forklift, 136 in Reach Height, Side
224	Material Handling	Material Handling	Material Handling		Toyota	7FBCHU25	60491			4,800 lb. 3-Stage Electric Riding Forklift, 189 in Reach Height, Side
225	Material Handling	Material Handling	Vehicle		Ford	F-Super Duty	3FELF47F3VMA58791	1997		10 ft Single Axle Flatbed Truck, Power Stroke Diesel, Automatic
226	Material Handling	Material Handling	Material Handling		Yale	ERC050VGN36TE085	A968N17878R			4,800 lb. 3-Stage Electric Riding Forklift, 195 in Reach Height, Roll

